



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-19C
Job Sheet 176824



Part No: C45-19C

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/11/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		5/11/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		5/11/18	0.00	0.00	QC9		CPL
120	QC	1 pcs		5/11/18	0.00	0.00	QC5		CPL
130	Powdercoat	1 pcs		5/11/18	0.00	0.50	Powdercoat6		BR 18-10-31
140	QC	1 pcs		5/11/18	0.00	0.00	QC3		21
150	Packaging	1 pcs		5/11/18	0.00	0.00	Packaging3-2		OCT 3 1 2018
160	QC21-SA	1 Ea		5/11/18	0.00	0.00	QC21		21

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING OCT 3 1 2018

Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 10:20 OVEN TEMPERATURE: 320° FINISH TIME 10:50

M 129203

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	5071516
C45-18-5	Boss	2 Ea (2 ea)	90-Start up Operation	5060331
C45-18-6	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	5040681
MT-A513-T-1.000W0.120 A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall		11.5000 ft (11.5 ea)	90-Start up Operation	5068086

Job Allocations

Operation
90-Start up Op



Container No: S122485



Part: C45 - 19C

Job No: 176824

Serial No/Batch: S122485

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Inventory	Allocated
4	0
16	0
9	0
82	0

Plex 5/1/18 3:17 PM Dart.lajeunesse.marie

Date: 10/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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